

# HTS01 Systems

For processes up to 800°C



## Data Logger

PhoenixTM data loggers are designed for use in harsh industrial environments. The electronics are protected by a robust, water resistant, machined aluminum case. Cold junction compensation with feedback error detection and noise reduction ensures accurate and reliable data. Optional two way RF telemetry is available, allowing real time data analysis and for the data logger to be reset and downloaded remotely. All loggers are shipped with a factory calibration certificate traceable to national standards. Optional certification to UKAS (UK) or DKD (Germany) can be supplied if required. For convenience and future reference, a copy of the original calibration certificate and the calibration data are stored within the data logger and can be accessed as required.

Type No. of channels Thermocouple type Measurement range

Accuracy Resolution Max operating temperature Battery type Sampling rate Memory

Start trigger

PC connection Dimensions PTM1-206, PTM1-210, PTM1-220 6.10 or 20 K or N Type K: -100°C - +1370°C Type N: -100°C - +1300°C +/- 0.3°C 0.1°C 80°C 2 x Standard Alkaline (AA) Adjustable from 0.2 second to 1 hour Up to 3.8 M data points, non-volatile memory Time, temperature, start button or software Hard wire or Bluetooth 20 x 98 x 200mm (h x w x l)

😢 Bluetooth

Two way radio transmission is available as an option

PTM1220

PhoenixTN

Robust and waterproof housing for reliable use in hostile environments

Up to 1000 hours measurement

time





Bluetooth PC connection

## What is temperature profiling?

All industrial ovens or furnaces use thermocouples to control the zone temperatures. However these thermocouples measure only atmosphere temperature in their respective zones and do not indicate the true temperature of the product, which is vital to ensure the heat treatment specification is adhered to.

#### PhoenixTM can provide a solution:

Our monitoring system travels through the furnace with the product, logging temperatures from up to 20 thermocouples connected to the product or distributed in the load to get an accurate thermal 'balance'. The system is easily placed on the line with the product causing less disruption and gives a more accurate picture of true product or load temperature. At the end of the profile run a powerful software package analyses the logged data to determine whether the specification has been met.

The profiling trials can be quickly carried out allowing you to resolve any furnace problems quickly, and to provide your customers with an assurance of a consistent process control.







#### **TS01** thermal barriers

PhoenixTM TS01 Thermal Barriers are designed to offer full protection to the data logger in demanding high temperature conditions. Designed to accommodate data loggers with up to 20 channels, TS01 barriers feature dual thermocouple exits and user replaceable thermocouple wear strips to help extend the life of the thermal barrier.



#### Standard TS01 range performance

Туре	TS01 -90	TS01 -125	TS01 -150	TS01 -175	TS01 -200	TS01 -250	TS01 -300
200°C /h	1.2	6.2	12.0	16.0	17.0	25.0	28.5
400°C /h	0.7	2.2	5.0	7.0	8.0	12.2	16.5
600°C /h	0.5	1.4	3.0	4.5	5.0	8.5	10.5
800°C /h	0.4	1.1	2.0	2.5	3.5	6.2	8.0
Height /mm	90	125	150	175	200	250	300
Width /mm	240	240	300	300	310	350	400
Length* /mm	538	588	588	588	588	605	655

\* for a 20 channel data logger

Need a thermal barrier to suit your application? Tell us your requirements, and if it's possible, we'll design and manufacture it for you! We are constantly developing and looking forward to any new challenge.

Recessed heat sink to minimise heat penetration.

#### Heat sinks with very high thermal capacity and gas tight seals allow use in vacuum or pressure applications up to 20 bar.

Dual thermocouple exits with replaceable wear-strips to extend thermal barrier life and minimise maintenance cost.







#### Thermocouples

For temperatures from 250°C to more than 1000°C mineral insulated thermocouples are generally the first choice. The thermocouples wires are insulated by magnesium oxide and protected by a high grade alloy sheath. For special applications we can supply thermocouples with other insulation materials.

Thermocouples can be welded, mechanically held, or retained in holes to record temperatures at critical points.

Type K or N mineral insulated thermocouples in 1.5 and 2.0mm diameter.





# **Thermal View Plus**

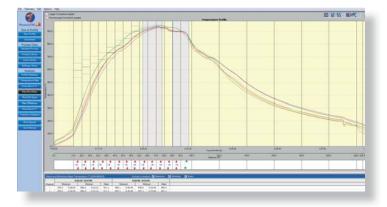
The easy way to get a perfect result!

Start Run		Enable	Name
Button	1		Channel 1
C Temperature 45 °C	2		Channel 2
C Date/Time 11/02/2011 - 15:23:54 -	3	•	Channel 3
C Start Now	4	~	Channel 4
* Start NOW	5	~	Channel 5
Stop Run		~	Channel 6
🐼 🕫 Button	7		Channel 7
C Date/Time 11/02/2011 - 15:23:54 -	8	~	Channel 8
		•	Channel 9
Sample Rate 0: 5 0		V	Channel 10
			Channel 11
		~	Channel 12
		•	Channel 13
Disable Button once logging Datalogger Information Run Duration: 33:05:55 (Ht:MM:SS)			Channel 14
		•	Channel 15
		~	Channel 16
			Channel 17
Battery Level: 2.95 V	18	~	Channel 18
Calibration Date: 18/11/2010 Internal Temperature: 22.0 °C		•	Channel 19
			Channel 20

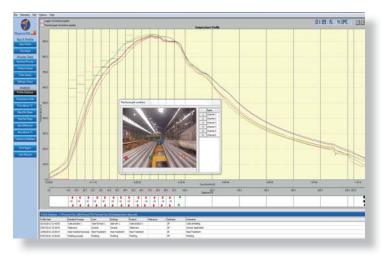
Simply enter:

- How to start the data logger
- The rate at which data is to be collected
- The number of thermocouples to be used.

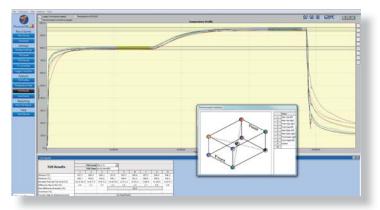
For regular measurements these can be set with one mouse click or pressing the data logger start button.



Comprehensive analysis tools are located on the left side of the screen for single click analysis and report generation. Data import and export in both .csv and PhoenixTM formats are available allowing electronic transfer of process data.



The temperature profile is displayed in the graphics window of the Thermal View software. Thermocouple profiles can be switched on or off individually and you can zoom in for more detailed analysis.



A separate software package, "Thermal View Survey" is available for surveying furnaces to AMS2750 requirements. Featuring thermocouple and data logger correction factors, user defined TUS levels and tolerances, View Frame analysis, overshoot search, data import / export, printed AMS2750 report. Contact us for a demo version!

PhoenixTM Ltd 25 Earith Business Park Meadow Drove, Earith, Cambridgeshire PE28 3QF, UK Tel.: +44 1353 223100 sales@phoenixtm.com



www.Phoenixtm.com